

5B

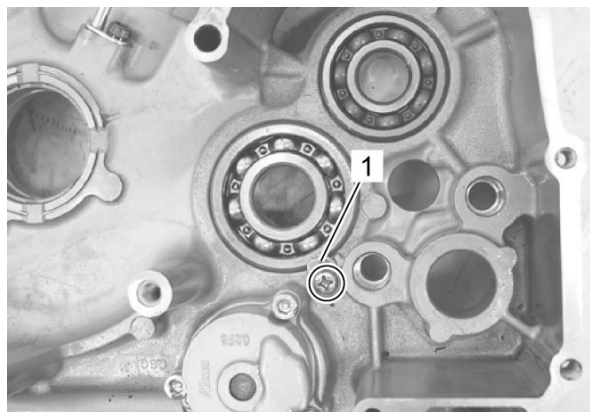


Right Crankcase Bearing Removal and Installation

Refer to [Crankcase Assembly Disassembly](#) and [Crankcase Assembly Reassembly](#).

Removal

- 1) Remove the bearing retainer (1).



- 2) Remove the countershaft bearing (1) using the special tool.

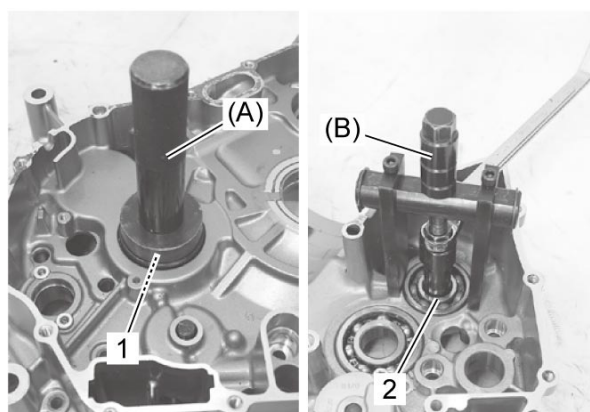
Special Tool

(A): [09913-70210](#)

- 3) Remove the driveshaft bearing (2) using the special tool.

Special Tool

(B): [09921-20240](#)

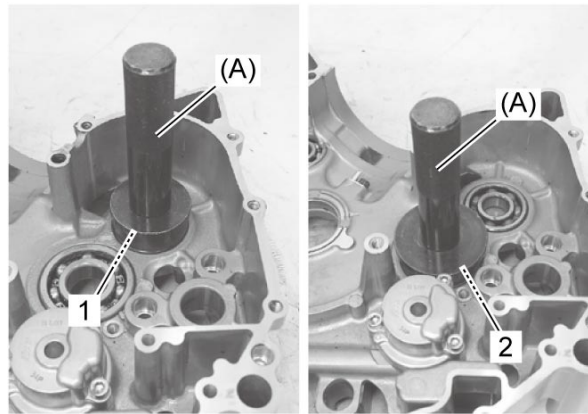


Installation

- 1) Install the new driveshaft bearing (1) and new countershaft bearing (2) using the special tool.

Special Tool

(A): [09913-70210](#)



- 2) Install the bearing retainer (1) and tighten its screw to the specified torque.

Tightening torque

Countershaft bearing retainer screw (a): 8.5 N·m (0.85 kgf-m, 6.5 lbf-ft)

